Course Overview Guide

Introduction to Supply Chain Principles
Foundations of Distribution and Logistics
Foundations of Manufacturing Management
Foundations of Managing Operations
Foundations of Inventory Management
Foundations of Operations Planning
Foundations of Supply Chain Management

FOUNDATIONS OF SUPPLY CHAIN MANAGEMENT







Module Selection Guide

Table of Contents

Foundations of Supply Chain Management	3
List of Available Modules	4-5
Module Details (Objectives and Lessons)	6-46
Appendix A: Learning Programs by Role	47-49
Appendix B: Learning Programs by Topic	50-51
Appendix C: Course Design	52



About Foundations of Supply Chain Management

Each module is approximately 3 hours of self-paced online study. The objectives and lessons are provided for each module.

An appendix is available that suggests learning programs based on roles and topics.

Course Code Numbering Key:

PIM - Foundations of Inventory Management

POP - Foundations of Operations Planning

PMM – Foundations of Manufacturing Management

PDL - Foundations of Distribution and Logistics

PMO – Foundations of Managing Operations

e.g., PIMO2: (PIM – Introduction to Inventory Management; 02 – course 2)



List of Available Modules

Contents

Operations Management (PDL01, PIM01, POP01, PMO01, PMM01)	6
Introduction to Distribution and Logistics (PDL02)	7
Channel Network Design (PDL03)	8
Distribution Inventory Management (PDL04)	9
Distribution Requirements Planning (PDL05)	10
Warehouse Management (PDL07)	11
Packaging and Materials Handling (PDL08)	12
Transportation Management (PDL09)	13
Transportation Operations (PDL10)	14
Introduction to Inventory Management (PIM02)	15
Purpose and Function of Inventory (PIM03)	16
Inventory Replenishment Management (PIM04)	17
Additional Inventory Replenishment Techniques and Inventory Performance (PIM05)	18
Lean Inventory — Theory and Practice (PIM07)	19
Introduction to Purchasing and Procurement (PIM08)	20
Sourcing Strategies (PIM09)	21
Purchase Order Management (PIM10)	22
Introduction to Manufacturing Management (PMM02)	23
Manufacturing Product Structures (PMM03)	24
Basics of Material Requirements Planning (PMM04)	25
Managing with MRP (PMM05)	26
Capacity Planning and Management (PMM07)	27
Production Activity Control (PMM08)	28
Advanced Scheduling (PMM09)	29
Lean Production Management (PMM10)	30



List of Available Modules

Contents

Introduction to Planning (POP02)	3 ⁻
Forecasting (POP03)	32
Demand Management (POP04)	33
Sales and Operations Planning (POP05)	34
Aggregate Operations Planning (POP07)	35
Master Scheduling Foundations (POP08)	36
Master Scheduling Processes (POP09)	37
Operations Systems (POP10)	38
Introduction to Process and Operations (PMO02)	39
Project Management (PMO03)	40
Product Design and Development (PMO04)	4
Process Design Strategies (PMO05)	42
Total Quality Management (PMO07)	43
Statistical Quality Control (PMO08)	
Process Improvement and Optimization (PMO09)	45
Organizational Management and Performance (PMO10)	46

Operations Management (PIM01, PDL01, PMO01, POP01, PMM01)

Objectives:

- Define the science and practice of operations management (OM)
- Answer the guestion why OM should be studied
- Describe how today's business trends are impacting OM
- Discuss the role of operations managers in the organization
- Define the value-added activities performed by OM
- Describe how OM fits into the organization
- Define the scope of OM functions
- Describe how OM has changed over the decades
- Outline the role of OM and business strategy
- Identify how OM contributes to business strategy
- Detail the ten strategic decisions of OM
- Identify career opportunities in the field of OM

Lessons:

Operations Management Foundations — Overview

What Is Operations Management?

What Trends Are Impacting Operations Management?

What Do Operations Managers Do?

What Value-Added Activities Are Performed?

How Does Operations Management Fit into the Organization?

What Is the Scope of Operations Management Functions?

Operations Management - Changing Perspectives

Operations Management and Business Strategy

Contributing Role of Operations Management to Strategy

Ten Strategic Operations Management Decisions

Operations Management Foundations — Summary and Review

Introduction to Distribution and Logistics (PDL02)

Objectives:

- Define distribution management
- Demonstrate the components of the supply and distribution channel
- Detail a channel design tree structure
- Describe the various types of channel intermediaries
- Identify the need for distribution channels
- Detail the roles performed by the distribution function
- Define logistics management
- Describe the functions of logistics management
- Explain the components of logistics operations
- Detail the components of an effective logistics strategy
- Explore the guidelines for creating a logistics strategy
- Understand the role of the logistics function in supply chain management
- Explain the goal of sustainability
- Understand the concept and practice of reverse logistics
- Explain the waste hierarchy

Lessons:

Introduction to Distribution and Logistics — Overview

Defining Distribution Management

What Is the Supply and Distribution Channel?

The Need for Distribution Channels

Reducing Channel Transaction Complexity

Channel Design Tree Structures

Channel Intermediaries

Role of the Distribution Function

Defining Logistics Management

Logistics Management Functions

Logistics Operations

Logistics Strategy

Guidelines for Logistics Strategy

Logistics and Supply Chain Management

Reverse Logistics

Motivating Factors for Reverse Logistics

Waste Hierarchy

Benefits of Reverse Logistics

Introduction to Distribution and Logistics — Summary and Review

Channel Network Design (PDL03)

Objectives:

- Define the activities involved in channel network design
- Explain the reasons for supply and distribution channels
- Detail critical channel network design considerations
- Understand channel network design factors
- Outline levels of channel network dependency
- Work with the channel configuration attribute matrix
- Describe several different channel network design options
- Compare distribution network design option performance
- Deploy a framework for channel network design
- Use the micro decisions influencing distribution channel design
- Use the factor-rating method for channel network design
- Use the center-of-gravity method for channel network design
- Detail channel demand and capacity

Lessons:

Channel Network Design - Overview

Defining Channel Network Design

Reasons for Channel Networks

Critical Design Considerations

Channel Design Factors

Level of Channel Dependency

Channel Design - Manufacturing Method

Channel Configuration Attribute Matrix

Channel Configuration Attribute Matrix - Exercise

Producer Storage with Direct Delivery

Producer Storage with Drop Ship

Producer with Extended Channel Network

Aggregator with Extended Channel Network

Aggregator with e-Business Network

Omnichannel

Comparing Distribution Network Option Performance

Framework for Channel Network Design

Micro Decisions

Influencing Channel Design

Factor-Rating Method

Center of Gravity Method

Channel Demand and Capacity

Channel Network Design - Summary and Review

Distribution Inventory Management (PDL04)

Objectives:

- Define the inventory management function
- Identify the functions of inventory
- Outline the strategic inventory management process
- Understand the characteristics of inventory in the distribution channel
- Trace channel inventory and demand flows
- Identify the components of inventory replenishment
- Describe replenishment ordering techniques
- Understand the order point model
- Calculate order point safety stock
- Determine the replenishment order quantity
- Identify the components of inventory carrying cost
- Calculate the economic order quantity (EOQ)
- Manage with minimum and maximum ordering
- Detail the replenishment planning process

Lessons:

Distribution Inventory Management - Overview

Defining Inventory Management

Functions of Inventory

Distribution Inventory Management Process

Characteristics of Inventory in the Supply Chain

Supply Chain Inventory and Demand Flows

Inventory Replenishment Components

Ordering Techniques - When to Order

Basic Order Point Model and Order Point Trigger

Demand Variation and Safety Stock

Calculating Safety Stock

Determining Order Quantity

Order and Inventory Carrying Cost Components

Determining the Economic Order Quantity (EOQ) - Trial and Error Method

EOQ Calculation

Maximum and Minimum Ordering

Replenishment Planning Process

The Period Review System - Review Interval and Uses

The Periodic Review System - Mechanics and Calculation

Distribution Inventory Management — Summary and Review

Distribution Requirements Planning (PDL05)

Objectives:

- Describe distribution channel dependencies
- Detail push system functions
- Detail pull system functions
- Decide what to choose: reorder points or DRP?
- Define distribution requirements planning (DRP)
- Explore time phasing
- Understand the DRP planning grid
- Calculate the projected available balance (PAB) and the DRP grid
- Calculate net requirements and the DRP grid
- Review the DRP planned order generation
- Perform PAB and net requirements recalculations
- Explore DRP and the bill of distribution (BOD)
- Outline the DRP planning process
- Perform a full DRP calculation

Lessons:

Distribution Requirements Planning — Overview

Distribution Channel Dependencies

Push System Functions

Push System Allocation - Example

Pull System Functions

What to Choose: Order Points or DRP

Defining Distribution Requirements Planning (DRP)

Time Phasing – The Heart of DRP

Introduction to the DRP Grid

PAB and the Net Requirements Grid

DRP Planned Order Generation

PAB and Net Requirements Recalculation

Using Safety Stock in DRP

DRP and the Bill of Distribution

DRP Planning Process

DRP Example

Distribution Requirements Planning — Summary and Review

Warehouse Management (PDL07)

Objectives:

- Define warehouse management
- Detail warehouse functions
- Describe the different types of warehouses private, public, contract, and in transit
- Explore the basic objectives of warehousing
- Review warehousing strategic decision components
- Explain the use of third-party logistics (3PL) service providers in warehousing strategy
- Explain the use of fourth-party logistics (4PL) service providers in warehousing strategy
- Discuss the importance of warehouse work standards
- Detail the warehouse operational management process
- Describe the warehouse receiving flow
- Examine the functions of warehouse stocking activities
- Illustrate the components of successful warehouse inventory transaction management
- Outline the order picking and shipping flow
- Emphasize the importance of warehouse performance measurements

Lessons:

Warehouse Management — Overview

Defining Warehouse Management

Warehouse Functions

Product Storage

Order Management

Information Transfer

Types of Warehousing

Basic Operations of Warehousing

Strategic Decision Components

Third and Fourth-Party Logistics (3PL/4PL)

Warehouse Management Process

Importance of Warehouse Standards

Warehouse Work Standards Exercise

Receiving Flow

Warehouse Stocking Functions

Three Ps of Inventory Control

Transaction Management

Order Picking Options

Order Shipment Flow

Warehouse Performance

Warehouse Management — Summary and Review

Packaging and Materials Handling (PDL08)

Objectives:

- Define warehouse design and layout objectives
- Detail warehouse size and capacity
- Describe basic warehouse layouts
- Explain warehouse layout development
- Detail warehouse design layout principles
- List the key principles of materials handling
- Classify the types of storage systems
- Outline large-item or large-volume product storage
- Review small-item or low-volume product storage
- Review automated storage systems
- Discuss stocking inventory in warehouse locations
- Describe dock materials handling equipment
- Describe mobile materials handling equipment
- Define the role of packaging and unitization
- List the key drivers of warehouse automation
- Detail the components of warehouse automation

Lessons:

Packaging and Materials Handling — Overview

Warehouse Design and Layout Objectives

Warehouse Size and Capacity

Basic Warehouse Layouts

Warehouse Layout Development

Warehouse Design and Layout Principles

Principles of Materials Handling

Types of Storage Systems

Large-Item or Large-Volume Storage

Small-Item or Small-Volume Product Storage

Automated Storage Systems

Stocking Inventory in Warehouse Locations

Dock Equipment

Mobile Materials Handling Equipment

Role of Packaging

Unitization

Unitization Principles and Examples

Warehouse Automation – Key Drivers

Warehouse Automation Components

Warehouse Management System (WMS)

Packaging and Materials Handling — Summary and Review

Transportation Management (PDL09)

Objectives:

- Define transportation management
- Explain the fundamental principles of transportation
- Detail the principles of transportation operations
- Describe transportation participants
- Outline the load transport aspects of transportation services
- Outline the product storage aspects of transportation services
- Explain the relationship of transportation to other business functions
- Classify the modes of transportation: motor, railroad, air, water, pipeline, and intermodal
- Describe the types of transportation carriers
- Define the functions and impact on transportation of third-party logistics (3PL) and fourth-party logistics (4PL) service providers
- Outline the various forms of logistics outsourcing models
- Detail the challenges facing today's transportation industry

Lessons:

Transportation Management — Overview

Defining Transportation Management

Fundamental Principles of Transportation

Principles of Transportation Operations

Transportation Participants

Transportation Services – Load Transport

Transportation Services - Product Storage

Relationship of Transportation to Other Business Functions

Motor Transportation

Railroad Transportation

Air Transportation

Water and Pipeline Transportation

Intermodal Transportation

Types of Transportation Carriers

Third-Party Logistics (3PL) – Functions and Transportation

Logistics Outsourcing Models

Transportation Challenges

Transportation Management — Summary and Review

Transportation Operations (PDL10)

Objectives:

- Describe the principles of transportation operations
- Review the role of transportation administration
- Detail the types of transportation risk
- Outline the components of the transportation management process
- Classify the elements of transportation cost
- Review the detailed components of transportation cost
- Understand transportation rates and pricing
- Explain domestic transportation terms of sale
- Detail the steps in transportation mode selection
- Detail the steps in transportation carrier selection
- Review transportation routing and scheduling functions
- Review transportation documentation and post-shipment processing
- Outline transportation performance measurement
- Define transportation management technologies

Lessons:

Transportation Operations - Overview

Transportation Operations Principles

Role of Transportation Administration

Types of Transportation Risk

Transportation Management Process

Transportation Cost

Detailed Transportation Cost Components

Transportation Rates and Pricing

Terms of Sale (United States)

Transportation Mode Selection

Transportation Carrier Selection

Transportation Routing and Scheduling

Transportation Routing Problem and Solution

Documentation and Post-Shipment Processing

Transportation Performance Measurement

Transportation Performance Scorecard

Transportation Management System

Transportation Operations — Summary and Review

Introduction to Inventory Management (PIM02)

Objectives:

- Define inventory management
- Define inventory management objectives
- Describe what inventory management does
- Describe the different classes of inventory
- Identify the different levels of inventory management
- Review the characteristics of inventory in the supply chain
- Detail the strategic inventory management process
- Balance demand and supply objectives
- Contrast the conflicting objectives of inventory management among marketing/sales, finance, and operations
- Understand inventory trade-off decisions
- Describe inventory and demand flows
- Define supply chain inventory and demand flows
- Describe inventory status
- Understand how inventory provides value
- Determine whether inventory is an asset or a liability
- Assess the financial impact of inventory management

Lessons:

Introduction to Inventory Management - Overview

Defining Inventory Management

Why Does Inventory Have to Be Managed?

Inventory Management Objectives

What Does Inventory Management Do?

Classes of Inventory

Levels of Inventory Management

Characteristics of Inventory in the Supply Chain

Strategic Inventory Management Process

Strategic Inventory Management Decisions

Balancing Demand and Supply Objectives

Inventory - Conflicting Objectives

Inventory Trade-Off Decisions

Inventory and Demand Flows

Supply Chain Inventory and Demand Flows

Inventory Status

Item Numbering

How Does Inventory Provide Value?

Inventory - Asset or Liability?

Return on Assets

Financial Impact of Inventory

Introduction to Inventory Management - Summary and Review

Purpose and Function of Inventory (PIM03)

Objectives:

- Define the purpose of inventory
- Discuss the five functions of inventory
- Describe the purpose of decoupling inventories
- Detail the components of inventory decision making
- Review the role of cycle, safety, and seasonal inventories
- Define the various costs associated with inventory
- Determine an item's unit cost
- Detail the sources of inventory ordering costs
- Define the components of inventory carrying cost
- Explore the effects of stock-out and capacity-related costs
- Review the components of transportation and distribution costs
- Discuss how excess and obsolete inventories affect inventory management
- Work with the five basic methods of inventory valuation
- Review inventory management performance measurements
- Review the concept of cost-benefit trade-off analysis

Lessons:

Purpose and Function of Inventory - Overview

Learning Objectives

Purpose of Inventory

Functions of Inventory

Purpose of Decoupling/Buffering

Inventories How Much Inventory Is Needed?

Components of Inventory Management

Defining Cycle Inventory

Defining Safety Inventory

Defining Seasonal

Inventory Inventory Costs

Unit Costs Ordering Costs

Inventory Carrying Cost Components

Total Inventory Carrying Cost Calculation

Stockout Costs

Capacity-Related Costs

Transportation Cost

Surplus/Obsolete Inventory

Inventory Valuation

Measuring Inventory Performance

Cost Benefit Trade-Off Analysis

Purpose and Function of Inventory — Summary and Review

Inventory Replenishment Management (PIM04)

Objectives:

- Understand the inventory demand driver
- Define inventory replenishment management
- Detail the components of inventory replenishment management
- Describe the inventory replenishment review period
- Detail the principles of inventory replenishment
- Outline the inventory replenishment ordering techniques
- Describe the visual review technique
- Describe the two-bin system technique
- Describe the periodic review system technique
- Describe the order point inventory ordering system
- Calculate inventory safety stock
- Calculate the standard deviation
- Determine an order quantity
- Determine inventory ordering and carrying cost components
- Determine the economic order quantity (EOQ)
- Review the inventory replenishment planning process

Lessons:

Inventory Replenishment Management - Overview

Understanding the Demand Driver

Defining Inventory Replenishment Management

Components of Inventory Replenishment Management

Replenishment Review Period

Continuous Versus Periodic Review

Inventory Replenishment Principles

Replenishment Ordering Techniques

Visual Review Technique

Two-Bin System Technique

Periodic Review System Technique

Periodic Review System - Calculation

Uses of the Periodic Review System

Order Point Technique

Calculating the Order Point

Order Point - Potential of Demand Variation and Safety Stock

Calculating the Safety Stock - Part 1

Calculating the Standard Deviation - Part 2

Calculating the Safety Stock - Part 3

Determining the Order Quantity

Ordering Costs Carrying Costs

Determining the Economic Order Quantity (EOQ)

EOQ Calculation

Replenishment Planning Process

Inventory Replenishment Management - Summary and Review



Additional Inventory Replenishment Techniques and Inventory Performance (PIM05)

Objectives:

- Work with several additional inventory replenishment techniques
- Counter uncertainty in supplier delivery times
- Understand and perform replenishment planning using time-phased order point (TPOP)
- Define replenishment quantities by item class
- Understand the impact of inventory on financial statements
- Calculate inventory values, turns, and ratios
- Define inventory performance management objectives
- Understand and work with ABC inventory control
- Define inventory accuracy tools
- Perform effective transaction management
- Work with periodic and perpetual inventory systems
- Use the year-end periodic physical inventory
- Understand and establish a cycle counting program
- Identify current inventory management technologies

Lessons:

Additional Inventory Replenishment Techniques and Inventory Performance - Overview Additional Inventory

Replenishment Techniques

Supplier Lead Time Uncertainty

Time-Phased Order Point (TPOP)

Time-Phased Order Point Example

Time-Phased Order Point Exercise

Advantages of Using the TPOP

Replenishment by Item Class

Inventory Performance Management

Financial Statements and Inventory

Inventory Values, Turns, and Ratios Inventory Performance

ABC Inventory Control

ABC Classification Example

ABC Classification Exercise

Impact of Inventory Inaccuracy and Inventory Accuracy Tools

3 P's of Inventory Control

Transaction Management

Periodic and Perpetual Inventory Systems

Periodic (Physical) Inventory

Cycle Counting Introduction

Cycle Counting Process Steps

Cycle Counting Exercise

Periodic Physical Inventory vs. Cycle Counting

Inventory Management Technology Tools

Additional Inventory Replenishment Techniques and Inventory Performance — Summary and Review

Lean Inventory – Theory and Practice (PIM07)

Objectives:

- Define the concepts of just in time (JIT) and lean and how they apply to the management of inventories
- Describe why implementing lean is important
- Detail the structure of lean
- Describe in detail the three general areas of waste
- Discuss the eight deadly wastes
- Differentiate value-added work from waste
- Manage inventory effectively in a lean environment
- Explore the lean inventory flow analogy
- Describe the impact of inventory reduction
- Detail lean pull-system basics
- Calculate the number and work with kanbans
- Review the calculation of production, move, and supplier kanbans
- Detail the five S system
- Describe kaizen improvement
- Discuss the benefits of employee involvement and empowerment
- Discuss the benefits of lean management

Lessons:

Lean Inventory - Theory and Practice - Overview

Defining Just-in-Time (JIT)

Defining Lean

Why Implement Lean?

The Structure of Lean

Three General Areas of Waste

Eight Deadly Wastes

Differentiate Work from Waste

Managing Inventory in a Lean Environment

Inventory Flow Analogy

Impact of Inventory Reduction

The Pull System - Basic Concepts

Kanban Overview

Calculating Kanban Cards - Production

Calculating Kanban Cards - Move

One-Card Kanban System Example

Calculating Kanban Cards – Supplier

Five Ss and Kaizen Improvement

Employee Involvement and Empowerment

Lean Benefits

Lean Inventory - Theory and Practice — Summary and Review

Introduction to Purchasing and Procurement (PIM08)

Objectives:

- Define and compare purchasing to procurement
- Describe the types of materials purchased
- List at least two objectives for tactical buying
- Compare tactical buying to strategic sourcing
- Compare centralized and decentralized purchasing
- Compare the roles of buyer/planner and buyer
- List seven steps in the purchasing cycle
- Quantify the financial impact of purchasing
- List at least two objectives for procurement
- Compare the commodity category versus the strategic category of classifying materials and services

Lessons:

Introduction to Purchasing and Procurement - Overview

Purchasing Basics

Key Purchasing Concepts

Purchasing to Procurement

Purchasing as Integral to Supply Chain Management

Materials and Supplies Purchased

Services Purchased

Purchasing Objectives

Purchasing Functions

Tactical Buying Tactical and Strategic

Tactical Buying versus Strategic Sourcing

Organizational Design Considerations

Centralized versus Decentralized

Various Roles within Purchasing

The Seven Steps in the Purchasing Cycle

Purchasing Cycle Step 1: Requisition and Specification

Purchasing Cycle Step 2: Sourcing

Purchasing Cycle Step 3: Pricing Information

Purchasing Cycle Steps 4-7: Agreement, Follow Up, Acceptance, and Approval

Procurement Objectives

Anatomy of Procurement Strategy

Procurement Strategy Step 1: Strategic Analysis

Procurement Strategy Step 2: Organizational Structure

Procurement Strategy Step 3: Inventory Strategy

Procurement Strategy Step 4: Supplier Relations

Procurement Strategy Step 5: Technology Enablers

Procurement Strategy Step 6: Performance and Continuous Improvement

Introduction to Purchasing and Procurement — Summary and Review

Sourcing Strategies (PIM09)

Objectives:

- List at least two additional activities in strategic sourcing compared to traditional sourcing
- Name the five steps in the sourcing process and differentiate what activities in each step is considered strategic sourcing
- Develop a cost-avoidance analysis
- Distinguish between different types of supplier relationships
- Define supplier relationship management (SRM)

Lessons:

Sourcing Strategies - Overview

Defining Sourcing

Defining Strategic Sourcing

Strategic Sourcing Objectives

Strategic Sourcing Activities

Sourcing Process Steps

Make-or-Buy Decision

Cost Avoidance Analysis

Spend Analysis

Spend Analysis Documents

Supplier Relationships

Sourcing Alternatives

Supplier Scoring and Assessment

Supplier Selection Comparison

Categories of Suppliers

Overview of Pricing

Break-Even Analysis

Discounting

Price Quantity Discount

Price Quantity Discount Exercise

Negotiation Objectives

Design Collaboration

Advantages of Collaborative Supplier Involvement

Supplier Relationship Management (SRM)

Traditional Purchasing versus SRM

Benefits of SRM

Implementing SRM Strategy

Sourcing Strategies — Summary and Review

Purchase Order Management (PIM10)

Objectives:

- List the five steps in the purchase order flow
- List the two steps in the purchasing cycle that are not included in the purchase order flow
- Compare static to dynamic database files
- Calculate material requirements planning (MRP) using inventory data provided
- Define vendor-managed inventory (VMI) process
- List one step in the purchase order flow that is not included in the procure -to-pay cycle
- List the five components of a supplier relationship management (SRM) system.

Lessons:

Purchase Order Management - Overview

Purchase Order Flow

Purchasing Policies

Purchase Order Flow: Step 1: Generate Purchase Requisition

Database Maintenance - Static and Dynamic Database

Files Material Requirements Planning

MRP Purchase Order Actions

Purchasing Kanban and Kanban Card Calculation

Supplier Kanban Example

Order Point and Periodic Review

Budgeted versus Unexpected Requirements

Purchase Order Flow Step 2: Issue Purchase Order - Order Approaches

Vendor-Managed Inventory (VMI)

Purchasing Process Methods

Timing of Purchases

Transportation Mode Decision

Purchase Order Flow: Step 3: Follow Up - Status Reporting

Purchase Order Flow: Step 4: Receiving and Order Close-Out

Purchase Order Flow: Step 5: Approve Payment

Purchasing Performance Management

Global Sourcing Overview

Global Sourcing Advantages/Disadvantages Exercise

Effect of Technology and the Internet on Purchasing

Internet-Enabled Purchasing Components

Supplier Relationship Management (SRM)

e-SRM Services

e-SRM Processing

Portals and Auctions

Purchase Order Management — Summary and Review

Introduction to Manufacturing Management (PMM02)

Objectives:

- Define manufacturing management
- Review the components of manufacturing management
- Define manufacturing strategy
- Review product manufacturing environments
- Understand the impact of variety, volume, and lead time
- Explore product manufacturing positioning
- Detail manufacturing process choices
- Explore manufacturing process choice positioning
- Review process layout options
- Explore process layout positioning
- Detail steps for developing a manufacturing strategy
- Outline manufacturing structural and infrastructural choices
- Explore batch versus flow production
- Explore push versus pull manufacturing techniques

Lessons:

Introduction to Manufacturing Management — Overview

Defining Manufacturing

Defining Manufacturing Strategy

Product Manufacturing Environments

Variety, Volume, and Lead Time

The Four Vs of Product Strategy

Product Manufacturing Positioning

Variations in Approach

Manufacturing Process Choices

Processing Tasks and Flows

Process Choice Positioning

Process Layout Options

Process Layout Positioning

Process Selection - Unit Costs

Process Selection - Least Cost

Manufacturing Strategy Steps

Forms of Manufacturing Strategy

Manufacturing Strategy and Competitive Advantage

Manufacturing Structural Choices

Manufacturing Infrastructural Choices

Batch Versus Flow Production

Push Model

Pull Model

Planning Horizon and Application for Pull versus Push

Introduction to Manufacturing Management — Summary and Review

Manufacturing Product Structures (PMM03)

Objectives:

- Define the product structure
- Define the bill of material
- Define the process routing
- Work with the product structure management process
- Define bill of material uses
- Determine basic bill of material formats
- Achieve bill of material accuracy
- Define plant work centers
- Calculate with work center utilization and efficiency
- Determine processing time elements
- Establish the process routing
- Discuss manufacturing costing
- Understand the product structure cost development
- Perform a standard cost calculation.

Lessons:

Manufacturing Product Structures - Overview

Product Structure Definitions

One Product Structure

Product Structure Management Process

Managing Bills of Materials

The Use of Bills of Material in Service Industries

Basic Bill of Material Formats

Achieving Bill of Materials Accuracy

Bill of Material Exercise

Work Centers

Work Center Utilization and Efficiency

Processing Time Elements

Establishing the Routing

Routing Example

Routing Exercise

Importance of Manufacturing Costing

Product Costing Components and Uses

Product Structure Cost Development

Product Costing Example

Product Costing Exercise

Manufacturing Product Structures — Summary and Review

Basics of Material Requirements Planning (PMM04)

Objectives:

- Understand the requirements to plan and make a product
- Define the critical inventory question
- Define the two basic order methods: stock replenishment and material requirements planning (MRP)
- Understand the difference between independent and dependent demand
- Discuss the problems with using stock replenishment techniques
- Compare stock replenishment and MRP techniques
- Understand the concept of time phasing
- Define MRP
- Map the flow of MRP
- Detail MRP objectives and functions
- Work with MRP inputs and outputs
- Use bills of material, lead-time offsetting, and exploding
- Work with MRP planning grid calculations

Lessons:

Basics of Material Requirements Planning - Overview

How Do You Make a Product?

Critical Inventory Questions

Inventory Management Methods

Independent Versus Dependent Demand

Problems with Statistical Stock Replenishment

MRP Compared to Statistical Replenishment

Time Phasing - the Heart of MRP

Material Requirements Planning - Key Concepts

MRP in the MPC Flow

MRP Flow

MRP Objectives and Functions

MRP Process Inputs and Outputs

Using the Bill of Material Structure for MRP

Lead-Time Offsetting and Exploding

Introduction to the MRP Grid

PAB and the MRP Grid

Net Requirements and the MRP Grid

Net Requirements and the MRP Grid Calculations

MRP Order Policies

MRP Order Generation

MRP Planned Order Generation Examples

PAB and Net Requirements Recalculation

MRP Grid Exercise

Basics of Material Requirements Planning — Summary and Review

Managing with MRP (PMM05)

Objectives:

- Perform the MRP BOM explosion process
- Define the role of the MRP planner
- Understand the causes of MRP change
- Detail the MRP planning process
- Define the prerequisites for MRP
- Work with the MRP generation
- Understand the types of MRP supply orders
- Detail MRP system action messages
- Perform MRP action message activities
- Define MRP performance policies and methods
- Identify MRP problem indicators
- Develop MRP performance measurements

Lessons:

Managing with MRP - Overview

Bill of Material in MRP

Gross and Net Requirements - Explosion

MRP Explosion

Role of the Material Planner

Causes of MRP Change

MRP Management Process

Prerequisites for MRP

MRP Generation

MRP Generation Frequency

Types of MRP Supply Orders

Action Messages

MRP Action Message Examples

MRP Performance

Policies and Methods

MRP Problem Indicators

Using MRP to Identify and Resolve Problems

MRP Performance Measurements

Managing with MRP — Summary and Review

Capacity Planning and Management (PMM07)

Objectives:

- Define capacity management
- Detail the elements of capacity management
- Understand the relationship between planning and controlling priorities and capacities
- Understand the four levels of capacity management
- Define capacity requirements planning (CRP)
- Understand the flexibility of capacity and scheduling
- List the objectives of capacity planning
- Detail the inputs into capacity management
- Describe the steps to effectively managing the capacity process
- Detail the components of capacity management
- Calculate work center capacity
- Calculate work center load
- Schedule work center operations
- Manage the load versus capacity report
- Manage excesses and shortages in capacity

Lessons:

Capacity Planning and Management — Overview

Definitions of Capacity

Capacity Elements

Priorities and Capacities

Capacity Management Levels

CRP Definition

CRP Process - Closing the Loop

Flexibility of Capacity and Scheduling

Capacity Planning Objectives

Inputs into Capacity Management

Managing the Capacity Process

Capacity Components

Calculating Work Center Capacity

Infinite and Finite Loading

Load Profile

Load Versus Capacity Report

Managing Excesses and Shortages in Capacity

Capacity Planning and Management — Summary and Review

Production Activity Control (PMM08)

Objectives:

- Define production activity control (PAC)
- Detail the goals of PAC
- Detail the characteristics of PAC systems
- Understand the linkage between PAC and the planning system
- Work with PAC database files
- Work with the major activities of the PAC system
- Detail the production order release process
- Detail PAC scheduling activities
- Explore PAC scheduling priority rules
- Detail PAC data collection and monitoring activities
- Understand the purpose of PAC control and feedback activities
- Detail order disposition and closeout activities

Lessons:

Production Activity Control — Overview

Defining Production Activity Control

Goals of Production Activity Control

Characteristics of PAC Systems

PAC Functions Detail

PAC and the Planning System

PAC Data

PAC System Prerequisites

Major PAC Activities

Order Release Process

Shop Packet

Scheduling Operations

Backward Scheduling Example

Backward Scheduling - Graph Exercise

Detailed Scheduling

Dispatching Priority Rules

Data Collection and Monitoring

Purposes of PAC Control and Feedback

Short-Term Corrective Actions

Order Disposition and Closeout

Characteristics of Good PAC Performance Measurements

PAC Activities – A Summary

Production Activity Control — Summary and Review

Advanced Scheduling (PMM09)

Objectives:

- Detail the two types of scheduling
- Define MRP-push system and lean-pull system scheduling
- Define scheduling components
- Work with MRP-based scheduling inputs
- Manage order schedules
- Work with scheduling functions
- Understand planner order release and scheduling
- Use the dispatch list
- Detail the steps in the rescheduling process
- Resolve schedule conflicts
- Work with order status and work center load reports
- Use operation overlapping and lot-splitting techniques
- Schedule bottleneck work centers
- Manage scheduling with input/output reporting

Lessons:

Advanced Scheduling — Overview

Types of Scheduling

Push System Scheduling

Pull System Scheduling

Push vs Pull Scheduling Factors

Scheduling Definition

MRP or Push-Based Scheduling Inputs

Managing Order Schedules

Scheduling Functions

Planned Order Release and Scheduling

Order Release – Loading and Sequencing

Order Dispatching

Steps in the Rescheduling Process

Resolving Schedule Conflicts

Order Status Report

Work Center Load Profile

Operation Overlapping

Lot Splitting

Scheduling Bottleneck Work Centers

Schedule Performance

Input/Output Control

Input/Output Control Exercise

Advanced Scheduling — Summary and Review

Lean Production Management (PMM10)

Objectives:

- Define lean and just-in-time (JIT) concepts and practices
- Trace the evolution of the lean concept
- Detail the advantages of implementing lean
- Understand the structure of lean production
- Define the concept of process waste
- Use lean to standardize production processes
- Explore the elements of "lean thinking"
- Define employee involvement and empowerment
- Explore the components of lean production concepts and practices
- Work with lean plant layout design
- Understand the basics of the lean production pull system
- Define Kanban production techniques
- Execute a two-card Kanban production flow
- Understand the connection between MRP and lean scheduling techniques
- Use lean to develop the "customer-focused" organization

Lessons:

Lean Production Management — Overview

Defining Lean

Lean Evolution

Defining Just-In-time

Comparing JIT to Lean

Why Implement Lean?

The Structure of Lean

Removal of Waste

Differentiate Work from Waste

Standardization and the Five Ss.

Lean Thinking

Employee Involvement and Empowerment

Elements and Goals of Lean Production

Lean Plan Layout Design

The Pull System – Basic Concepts

Kanban Overview

Calculating Kanban Cards

Two-Card Kanban Process Flow

MRP Planning and Lean Scheduling

Production Leveling

Heijunka Scheduling

Takt Time Scheduling

Customer Focus

Lean Production Management — Summary and Review

Introduction to Planning (POP02)

Objectives:

- Understand how to create a business strategy
- Understand the basics of business planning
- Describe the dynamics of business planning
- Understand the different levels of planning that occurs with a business
- Understand the planning and control process model
- Describe the features of a business plan
- Understand how the different levels of business planning work with each other
- Work with a business planning process model
- Develop a business mission/vision
- Perform investment planning
- Perform profit planning
- Perform asset and capital planning
- Describe the components of a planning architecture model

Lessons:

Introduction to Planning — Overview

Defining Planning

Planning Levels

The Planning and Control Environment

Planning, Organization and Control

The Planning Process – Shewhart Cycle

The Closed-Loop Planning Cycle

The Principles of Planning

Strategic Questions

Growing the Business

Boundaries of Enterprise Strategies

Strategic Framework

Defining Business Planning

Business Planning Process

Enterprise Mission/Vision

Competitive Values

Investment Planning

Profit Planning Asset

Planning Capital

Planning

Planning Architecture in the MPC System

Planning Review

Introduction to Planning — Summary and Review

Forecasting (POP03)

Objectives:

- Define the forecasting function
- Work with the three levels of forecasting
- Define demand
- Explore the universal principles of forecast management
- Understand forecast design and parameter issues
- Detail the forecasting process
- Detail the benefits of forecast accuracy
- Describe general forecasting techniques and data sources
- Review qualitative, quantitative, and causal forecasting techniques
- Discuss why forecasts fail

Lessons:

Forecasting — Overview

Defining Forecasting

Three Levels of Forecasting

What Is Demand?

Characteristics of Demand

Universal Principles of Forecasting

Forecast Demand Plan Design Challenges

The Forecasting Process - Demand Plan Inputs

Forecast Accuracy

Forecasting Techniques and Data Sources

Forecasting Data Sources

Forecasting Categories

Qualitative Forecasting Overview

Qualitative Forecasting Models

Quantitative Intrinsic Techniques

Averages

Exponential Smoothing

Time Series Decomposition

Quantitative Causal Techniques

Why Forecasts Fail

Forecasting — Summary and Review

Demand Management (POP04)

Objectives:

- Define demand management
- Review the components of demand management
- Place demand management in the MPC system
- Evaluate forecast performance
- Use the measures of forecast error
- Calculate forecast error
- Determine the MAD and standard deviation of forecast error
- Calculate forecast bias and tracking errors
- Define customer relationship management (CRM)
- Work with customer order management
- Define customer service management
- Explore demand management technology tools
- Define demand management performance

Lessons:

Demand Management — Overview

Defining Demand Management

Components of Demand Management

Demand Management in the MPC System

Evaluating Forecast Performance

Measures of Forecast Error

Calculating Forecast Error

Normal Distribution of Forecast Error

Limits of Forecasting

Defining CRM

Impact of CRM on the Organization

Order Management

Order Management Process

Order Promising

Customer Service Management

Nine Steps to Effective Service Management

Information Technologies

Performance Measurement

Demand Management — Summary and Review

Sales and Operations Planning (POP05)

Objectives:

- Define sales and operations planning (S&OP)
- Explain how S&OP fits in the MPC system
- Outline the detailed S&OP process
- Determine product families
- Identify S&OP process inputs
- Identify S&OP historical data
- Compile a summary of S&OP outputs
- Understand the S&OP grid
- Work with the make-to-stock (MTS) S&OP grid
- Work with the make-to-order (MTO) S&OP grid
- Implement the monthly S&OP planning meeting
- Describe the benefits of S&OP

Lessons:

Sales and Operations Planning — Overview

Defining Sales and Operations Management

Organizations with Separate and Integrated Business Plans

Process Linkage and System Integration

S&OP — A Balancing Act

S&OP in the MPC System

S&OP Process Inputs

The S&OP Process

S&OP Roles and Responsibilities

Product Families

Classifying Product Families

S&OP Data Inputs

S&OP Historical Data

Summary of S&OP Outputs

Understanding the MTS S&OP Grid

Understanding the MTO S&OP Grid

S&OP Financial Cost Grids

Monthly S&OP Planning Process

Weekly Demand Review

Timing of the S&OP Cycle

Demand Planning

Benefits of S&OP

Sales and Operations Planning — Summary and Review

Aggregate Operations Planning (POP07)

Objectives:

- Manage the detailed S&OP process
- Explain the sales and marketing planning processes
- Work with product life cycles and delivery network structures
- Calculate an S&OP product family forecast disaggregation
- Discuss the production planning process
- Determine production planning strategies
- Calculate the financial impact of the production plan
- Define resource requirements planning
- Develop resource capacity and production family load profiles
- Generate a resource requirements plan
- Discuss the inventory planning process
- Calculate a production plan using an inventory target
- Develop the distribution plan
- Determine transportation, warehouse, and equipment and labor requirements

Lessons:

Aggregate Operations Planning — Overview

S&OP Planning — Review

Marketing and Sales Planning — Key Questions

Marketing and Sales Planning Process

Product Life Cycle Dynamics

Product Volume/Profit Analysis

Forecast Disaggregation

Production Plan — Operations Questions

Production Planning Process

Production Strategies

Level Production Strategy

Chase Production Strategy

Financial Decisions — Total Costs

Defining Resource Planning

Capacity Planning Processes

Resource Planning Process

Resource and Load Profiles

Resource Planning Example

Inventory Planning Process

Inventory Turnover

Distribution Planning Process

Distribution Channel Structure

Warehouse Plan

Aggregate Operations Planning — Summary and Review

Master Scheduling Foundations (POP08)

Objectives:

- Define master scheduling principles and concepts
- Explain the role of master scheduling in the manufacturing planning and control (MPC) system
- Detail the objectives of master scheduling
- Discuss master scheduling and the manufacturing planning and scheduling environment
- Work with master scheduling approaches
- Detail the inputs to master scheduling
- Review the interaction between sales and operations planning (S&OP) and master scheduling
- Establish planning bills of material as part of the MPS
- Outline the master schedule grid
- Work with the master schedule grid and demand management
- Calculate the projected available balance (PAB) in the master schedule grid
- Calculate net requirements in the master schedule grid
- Generate MPS orders
- Calculate available-to-promise in the master schedule grid
- Work with MPS time fences and zones

Lessons:

Master Scheduling Foundations Overview

Defining Master Scheduling

Master Scheduling in the MPC System

Master Scheduling Process Flow

What the Master Schedule Is NOT

Marketplace/Customer Expectations

Manufacturing Requirements

Scheduling Approaches

Theory of Constraints

Inputs into the Master Schedule

S&OP and the Master Schedule

Product Family Planning Bill of Material

Planning BOM Exercise

Introduction to the MPS Grid

Understanding Master Schedule Demand

Demand and the Master Schedule Grid

PAB and the Master Schedule Grid

Net Requirements and MPS Planned Orders

MPS Planned Order Generation

PAB and Net Requirements Recalculation

MPS Generation Order Policies

ATP and the Master Schedule Grid

Master Schedule Grid Time Fences and Zones

Master Scheduling Foundations — Summary and Review

Master Scheduling Processes (POP09)

Objectives:

- Define the role of the master scheduler
- Review the causes of master schedule change
- Work with the master scheduling management process
- Work with the forecast
- Manage order requests
- Explain the use of time fences
- Describe types of master schedule orders
- Work with action messages
- Work with safety stock
- Discuss capacity planning methods
- Define the rough-cut capacity planning process
- Calculate the rough-cut capacity plan
- Detail the performance elements of a successful master schedule

Lessons:

Master Scheduling Processes — Overview

Role of the Master Scheduler

Causes of Master Schedule Change

Master Schedule Management Process

Master Schedule Generation

Managing the Forecast

Managing Order Requirements

Time Fence Review

Types of Master Schedule Orders

Action Messages

Safety Stock and the Master Schedule

Capacity Planning — Levels, Horizons and Methods

RCCP Calculation

Overload and Underload Solutions

Master Schedule Rebalancing

MPS Process — Closing the Loop

Performance Policies and Methods

Master Schedule Problem Indicators

MPS Performance Measurements

Master Scheduling Processes — Summary and Review

Operations Systems (POP10)

Objectives:

- Explore the importance of information technology
- Detail the role of information technology
- Analyze the technology strategic triangle
- Explore technology organizational framework assumptions
- Outline operations planning system assumptions
- Explore how system technology benefits planning
- Define enterprise resources planning (ERP)
- Trace the evolution of ERP systems
- Analyze the components of today's ERP system
- Compare ERP and "best of breed" software solutions
- Detail the requirements for ERP and system thinking
- Outline the ERP organizational maturity model
- Review ERP and enterprise competitive development
- Detail the benefits of applying ERP systems to the management of the business

Lessons:

Operations Systems — Overview

Technology Terms Matching Exercise

Importance of Information Technology

Role of Information Technology

Strategic Technology

Triangle Organizational Framework Assumptions

Operations Planning Systems Assumptions

Purpose of Information Systems

How Systems Technology Benefits Planning

What Is an ERP System?

ERP as a Business Framework

ERP versus Best-of-Breed Systems

Process Design, Information Technology, and Systems Thinking

Enterprise Business System Components

Enterprise System Maturity Model

Benefits Summary

Operations Systems — Summary and Review

Introduction to Process and Operations (PMO02)

Objectives:

- Define organizations, processes, and operations
- Define a process
- Detail the flow of a process
- Understand the difference between products and services
- Define an operation
- Determine the difference between processes and operations
- Discuss the relationship of processes and the customer
- Review the place of different types of customers in the supply chain
- Identify customer wants and needs
- Match customer wants and needs with process solutions
- Detail the scope of process management
- Understand the organization as a network of functional processes
- Map the process-driven organization
- Explain team-based process networking
- Describe the strategic impact of processes and operations
- Outline and work with the four Vs of processes

Lessons:

Introduction to Process and Operations — Overview

Overview of Process and Operations

Defining Process

Process Diagram

Products versus Services

Defining Operations

Operations and Work Elements

Process Operations Mapping

Defining the Customer

Customers in the Supply Chain

Voice of the Customer

Scope of Process Management

The Organization as a Network of Functional Processes

The Process-Driven Organization

Team-Based Process Networking

Strategic Impact of Processes and Operations

The Four Vs of Processes

The Four Processes Vs — Typology

Introduction to Process and Operations — Summary and Review

Project Management (PMO03)

Objectives:

- Define project management
- List the components of a project
- Describe the four objectives of a project
- Detail project goals dynamics
- Contrast managing ongoing operations and project management
- Outline the project management system
- Define the phases of the project management life cycle
- Review the project positioning phase
- Review the initiation and planning phase
- Review project human resource management, roles, and responsibilities
- Construct a project schedule
- Review the execution and control phase
- Review the completion phase
- Understand Gantt charts
- Plan projects with CPM and PERT
- Work with CPM and PERT scheduling examples

Lessons:

Project Management — Overview

Defining Project Management

Components of a Project

Four Project Objectives

Project Goals Dynamics

Dynamics of Managing Ongoing Operations and Project Management

Project Management Activities

Project Management Phases and Life Cycle

Project Positioning Phase

Initiation and Planning Phase

Project Human Resource Management, Roles, and Responsibilities

Project Schedule

Execution and Control Phase

Controlling the Project

Completion Phase

Gantt Chart

Planning Projects with CPM/PERT

Basic AON CPM Network Example

AON CPM Network Schedule Example

AON PERT Network Schedule Example

Project Management — Summary and Review

Product Design and Development (PMO04)

Objectives:

- Describe the life cycle of products
- Detail the drivers of new product development
- Understand the principles of product development
- Describe the product design organizational structure
- Review the changing paradigms in product design development
- Explore the steps linking product design and processes
- Work with the product design process flow
- Perform a break-even analysis
- Perform a make or buy analysis
- Define quality function deployment (QFD)
- Explore the house of quality
- Detail product design techniques
- Review service design and development

Lessons:

Product Design and Development — Overview

Need for New Products

Drivers of New Product Development

Product Development Principles

Design Organizational Structures

Changing Paradigms in Design Development

Linking Designs and Processes

Product Design Process Flow

Product Design Process - Matching Exercise

Break-Even Analysis

Break-Even Analysis - Exercise

Make-or-Buy Cost Analysis

Quality Function Deployment

House of Quality — Overview

House of Quality — Example

Product Design Techniques

Designing Services — Characteristics

Service Design Process Flow

Product Design and Development — Summary and Review

Process Design Strategies (PMO05)

Objectives:

- Define process design
- Detail the factors influencing process design
- Describe the different process choices
- Outline transformation process types
- Build core process design structures
- Determine the cost equalization point (CEP)
- Interpret the cost equalization point (CEP) graphic
- Define process layout design
- Detail the factors driving process layout design
- List the various process layout options
- Match process choices with layout choices
- Describe hybrid layouts
- Explain production cells
- Maximize process layout efficiency
- Work with assembly lines and line balancing

Lessons:

Process Design Strategies — Overview

What is Process Design?

Factors Influencing Process Design

Process Choices

Transformation Process – Definitions and Types

Process Design — Core Design Structure

Cost Equalization Point (CEP)

CEP Graphic

Defining Process Layout Design

Factors Driving Process Layout Design

Process Layout Options

Process Choice and Layout Positioning Matrix

Assessing Process and Resource Layout Choices

Hybrid Process Layouts

Production Cells

Maximizing Process Layout Efficiency

Assembly Line and Line Balancing

Process Design Strategies — Summary and Review

Total Quality Management (PMOO7)

Objectives:

- Define quality
- Discuss why quality has become so important
- Detail the dimensions of quality
- Review the ideas of quality management thought leaders
- Review the elements of the cost of quality
- Discuss the hidden costs of poor quality
- Interpret the cost of quality graphs
- Define total quality management (TQM)
- Outline TQM and strategic activities
- Define the TQM program
- Define quality control
- Discuss continuous improvement
- Define process management
- Describe the elements of design for quality
- Review the elements of employee involvement in quality management
- Compare lean and TQM
- Outline the components of the TQM tool kit

Lessons:

Total Quality Management — Overview

Defining Quality

Why Has Quality Become So Important?

Dimensions of Quality

Quality Thought Leaders

Cost of Quality

Hidden Costs of Poor Quality

Cost of Quality Graphs

Total Quality Management — Definition

TQM and Strategy Activities

TQM Program

Quality Control

Continuous Improvement

Process Management

Design for Quality

Employee Involvement and Empowerment

Lean Processes

TQM Tool Kit

Total Quality Management — Summary and Review

Statistical Quality Control (PMOO8)

Objectives:

- Define statistical quality control (SQC)
- Review the statistical quality control system
- Detail the three stages of statistical quality control
- Describe the different types of quality problems
- Explore the range of quality problems
- Explain process variance
- Describe the patterns of variability
- Review process capability ratio and index calculations
- Define statistical process control (SPC)
- Define inspection
- Review the basics of inspection
- Review sampling techniques
- Develop a sampling plan
- Work with x-bar and p-control charts

Lessons:

Statistical Quality Control — Overview

Defining Statistical Quality Control (SQC)

The Statistical Quality Control System

Three Stages of Statistical Quality Control

Types of Quality Problems

Exploring Quality Problems

Understanding Process Variance

Sources of Variation in Processes

Patterns of Variability — Data Collection

Patterns of Variability

Process Capability

Process Capability Ratio and Index

Defining Statistical Process Control (SPC)

Defining Inspection

Inspection Basics

Acceptance Sampling Techniques

Developing a Sampling Plan

SPC - Control Chart Basics

p-Chart - Steps

Creating a p-Chart

Interpreting SPC Charts

Statistical Quality Control — Summary and Review

Process Improvement and Optimization (PMOO9)

Objectives:

- Define process improvement
- Explore process improvement paths
- Discuss process improvement dynamics
- Detail the elements of process improvement
- Work with process improvement methodologies
- Explain Six Sigma quality
- Detail the tools for Six Sigma quality improvement
- Work with flowcharts
- Work with check sheets
- Work with histograms
- Work with cause-and-effect diagrams
- Work with Pareto diagrams
- Work with scatter diagrams
- Work with control charts
- Apply benchmarking
- Work with balanced scorecard
- Use lean kaizen and process improvement
- Apply sustainability and process improvement

Lessons:

Process Improvement and Optimization — Overview

Defining Process Improvement

Process Improvement Paths

Process Improvement Dynamics

Elements of Process Improvement

Process Improvement Methods: Plan-Do-Check-Act (PDCA)

Process Improvement Methods: Define-Measure-Analyze-Improve-Control (DMAIC)

Six Sigma Quality

Tools for Six Sigma Quality Improvement

Flow Charts

Check Sheets

Histograms

Cause-and-Effect Diagrams

Pareto Diagram

Scatter Diagrams

Control Charts

Benchmarking

Balanced Scorecard

What Is Lean?

Lean Kaizen Cycle

Sustainability and Process Improvement Contribution

Process Improvement and Optimization — Summary and Review

Organizational Management and Performance (PMO10)

Objectives:

- Define the objectives of organizational design
- Detail the principles of organizational design
- List the values of organizational design
- Design capable organizations
- Guide the organization through change
- Review change management strategies
- Detail the eight steps of change management
- Explain the role of change leadership and management
- Explain risk terms and concepts
- Manage organizational resiliency
- Detail the tools for managing risk
- Outline workplace management goals
- Review the job characteristic model
- Improve job potential and motivation
- Calculate work measurements and standards
- Perform a time study calculation
- Perform a work sampling calculation

Lessons:

Organizational Management and Performance — Overview

Objectives of Organizational Design

Principles of Organizational Design

Organizational Design Values

Designing Capable Organizations

Guiding the Organization Through Change

Change Management Strategies

Eight Steps of Change Management

Role of Change Leadership and Management

Risk Terms and Concepts

Managing Organizational Resiliency Tools for Managing Risk

Workplace Management Goals

Job Characteristics Model

Improving Job Potential and Motivation

Work Measurements and Standards

Work Measurement Techniques

Time Study Steps

Work Sampling Steps

Work Sampling — Activity Percentages

Organizational Management and Performance — Summary and Review

Appendix A: Learning Programs by Role

Cross-Functional and Sr. Management

PMO01: Operations Management

POP05: Sales and Operations Planning POP07: Aggregate Operations Planning

PMO02: Introduction to Process and Operations

PMO03: Project Management

PMO09: Process Improvement and Performance

PMO10: Organizational Management and Performance

POP10: Operations Systems

Supply Chain Manager - Strategic

POP02: Introduction to Planning

POP03: Forecasting

POP05: Sales and Operations Planning POP07: Aggregate Operations Planning

PDL02: Introduction to Distribution and Logistics

PDL03: Channel Network Design

PMO09: Process Improvement and Performance

PMO10: Organizational Management and Performance

Supply Chain Manager - Operational

PIM07: Lean Inventory - Theory and Practice

PIM08: Introduction to Purchasing and Procurement

PIM09: Sourcing Strategies

POP08: Master Scheduling Foundations

PDL04: Distribution Inventory Management

PDL07: Warehouse Management

PDL08: Packaging and Material Handling

PDL09: Transportation Management

PDL10: Transportation Operations

Master Scheduling Manager

POP02: Introduction to Planning

POP03: Forecasting

POP04: Demand Management

POP05: Sales and Operations Planning

POP07: Aggregate Operations Planning

POP08: Master Scheduling Foundations

POP09: Master Scheduling Processes

PDL05: Distribution Requirements Planning

Appendix A: Learning Programs by Role

Buyer/Purchasing Control

PIM02: Introduction to Inventory Management

PIM03: Purpose and Function of Inventory

PIM04: Inventory Replenishment Management

PMM04: Basics of Materials Requirements Planning

PMM05: Managing with MRP

PIM08: Introduction to Purchasing and Procurement

PIM09: Sourcing Strategies

PIM10: Purchase Order Management

Inventory Planner

POP02: Introduction to Planning

PIM02: Introduction to Inventory Management

PIM03: Purpose and Function of Inventory

PIM04: Inventory Replenishment Management

PIM05: Additional Inventory Management Techniques and Inventory Performance

PIM07: Lean Inventory – Theory and Practice

PMM04: Basics of Materials Requirements Planning (MRP)

PMM05: Managing with MRP

PMM07: Capacity Planning and Management

Distribution and Logistics Manager

PIM08: Introduction to Purchasing and Procurement

PIM09: Sourcing Strategies

POP08: Master Scheduling Foundations

PDL04: Distribution Inventory Management

PDL05: Distribution Requirements Planning (DRP)

PDL07: Warehouse Management

PDL08: Packaging and Material Handling

PDL09: Transportation Management

PDL10: Transportation Operations

Materials Manager

PIM02: Introduction to Inventory Management

PIM03: Purpose and Function of Inventory

POP05: Sales and Operations Planning

POP08: Master Scheduling Foundations

Appendix A: Learning Programs by Role

Scheduling Foundations

PIM04: Inventory Replenishment Management PMM04: Basics of Materials Requirements Planning

PIM08: Introduction to Purchasing and Procurement

PIM09: Sourcing Strategies

PDL07: Warehouse Management

PDL08: Packaging and Material Handling

Production Manager

PMM02: Introduction to Manufacturing Management

PMM03: Manufacturing Process Structures

PMM07: Capacity Planning and Management

PMM08: Production Activity Control

PMM09: Advanced Scheduling

PMM10: Lean Production Management

PMO05: Process Design Strategies

PMO07: Total Quality Management

PMO08: Statistical Process Control

PMO09: Process Improvement and Performance

Engineering Management

PMO01: Operations Management

PMO02: Introduction to Process and Operations

PMO03: Project Management

PMO04: Product Design and Development

PMO05: Process Design Strategies

PMO07: Total Quality Management

PMO08: Statistical Process Control

PMO09: Process Improvement and Performance

PMO10: Organizational Management and Performance

Appendix B: Learning Programs by Topic

Statistical Inventory Planning and Control

PIM04: Inventory Replenishment Management

PIM05: Additional Inventory Management Techniques and Inventory Performance

PDL04: Distribution Inventory Management

Material Requirements Planning (MRP)

POP02: Introduction to Planning

PMM04: Basics of Material Requirements Planning

PMM05: Managing with MRP

PMM07: Capacity Planning and Management

Managing Sales and Operations Planning (S&OP)

POP02: Introduction to Planning

POP03: Forecasting

POP04: Demand Management

POP05: Sales and Operations Planning POP07: Aggregate Operations Planning

Master Scheduling Issues

POP02: Introduction to Planning

POP03: Forecasting

POP04: Demand Management

POP05: Sales and Operations Planning POP07: Aggregate Operations Planning POP08: Master Scheduling Foundations POP09: Master Scheduling Processes

Purchasing Control Issues

PIM08: Introduction to Purchasing and Procurement

PIM09: Sourcing Strategies

PIM10: Purchase Order Management

Shop Floor Issues

PMM02: Introduction to Manufacturing Management

PMM03: Manufacturing Process Structures

PMM07: Capacity Planning and Management

PMM08: Production Activity Control

PMM09: Advanced Scheduling

PMM10: Lean Production Management

Appendix B: Learning Programs by Topic

Warehouse and Transportation Issues

PDL07: Warehouse Management

PDL08: Packaging and Material Handling PDL09: Transportation Management PDL10: Transportation Operations

Creating Distribution Channels

PDL02: Introduction to Distribution and Logistics

PDL03: Channel Network Design

Planning Distribution Inventories

PDL04: Distribution Inventory Management PDL05: Distribution Requirements Planning

Inventory Control Issues

PIM02: Introduction to Inventory Management PIM03: Purpose and Function of Inventory PIM04: Inventory Replenishment Management

PIM05: Additional Inventory Management Techniques and Inventory Performance

Lean Issues

PIM07: Lean Inventory - Theory and Practice

PMM10: Lean Production Management

PMO05: Process Design Strategies

PMO07: Total Quality Management

PMO08: Statistical Process Control

PMO09: Process Improvement and Performance

PMO10: Organizational Management and Performance

Issues in Demand Management

POP02: Introduction to Planning

POP03: Forecasting

POP04: Demand Management

Issues in Quality Management

PMO07: Total Quality Management PMO08: Statistical Process Control

PMO09: Process Improvement and Performance



Appendix C: Course Design

Instructor tools include:

- Module-level PowerPoint Presentations
- Case Studies

Each course (collection of modules) consists of a learning plan that includes:

- Modules with readings, practice questions, key terms, interactives, and videos
- Performance checks for each module

Note that the readings and practice questions are grouped topically to allow users to read and then practice concepts related to each topic.

Course tools also include:

Course dashboard

About ASCM

The Association for Supply Chain Management (ASCM) is the global leader in supply chain organizational transformation, innovation and leadership. As the largest non-profit association for supply chain, ASCM is an unbiased partner, connecting companies around the world to the newest thought leadership on all aspects of supply chain. ASCM is built on a foundation of APICS certification and training spanning 60 years. Now, ASCM is driving innovation in the industry with new products, services and partnerships that enable companies to further optimize their supply chains, secure their competitive advantage and positively impact their bottom lines.

For more information, visit ascm.org



©2022 ASCM. All rights reserved.